



| Für Schrauben von                                                                             | d min.-max. | D min.-max. | s min.-max. | h min.-max. | Gewicht kg/1000 St. | Anzahl Sperrkanten | Anzieh-Drehmoment 0.18 µ | Verpackungseinheit | Masterkarton | Menge 2 Holzrahmen | Menge Europalette |
|-----------------------------------------------------------------------------------------------|-------------|-------------|-------------|-------------|---------------------|--------------------|--------------------------|--------------------|--------------|--------------------|-------------------|
| mittlere Form "M" SKSM                                                                        |             |             |             |             |                     |                    |                          |                    |              |                    |                   |
| 4                                                                                             | 4.10-4.40   | 9.80-10.20  | 0.95-1.05   | 1.25-1.50   | 0.470               | 16                 | 2,8                      | 1.000              | 25.000       | 750.000            | 1.125.000         |
| 5                                                                                             | 5.10-5.40   | 11.80-12.20 | 1.16-1.24   | 1.55-1.90   | 0.790               | 20                 | 5,3                      | 1.000              | 15.000       | 450.000            | 675.000           |
| 6                                                                                             | 6.10-6.40   | 13.77-14.20 | 1.36-1.44   | 1.85-2.20   | 1.240               | 20                 | 9,1                      | 1.000              |              | 396.000            | 396.000           |
| 8                                                                                             | 8.20-8.56   | 17.68-18.20 | 1.36-1.44   | 1.95-2.40   | 2.030               | 24                 | 21,8                     | 1.000              |              | 264.000            | 330.000           |
| 10                                                                                            | 10.20-10.56 | 21.73-22.25 | 1.55-1.65   | 2.25-2.75   | 3.490               | 24                 | 44,0                     | 1.000              |              | 132.000            | 198.000           |
| 12                                                                                            | 12.40-12.83 | 26.73-27.25 | 1.75-1.85   | 2.60-3.10   | 6.010               | 24                 | 75,0                     | 500                |              | 66.000             | 99.000            |
| 14                                                                                            | 14.40-14.83 | 29.63-30.25 | 2.34-2.46   | 3.20-3.70   | 9.370               | 24                 | 120,0                    | 250                |              | 49.500             | 66.000            |
| 16                                                                                            | 16.40-16.83 | 31.88-32.50 | 2.44-2.56   | 3.45-3.95   | 10.650              | 28                 | 180,0                    | 250                |              | 33.000             | 49.500            |
| 18                                                                                            | 18.50-19.25 | 34.38-35.00 | 2.94-3.06   | 4.00-4.50   | 15.200              | 28                 | -                        | 250                |              | 31.500             | 31.500            |
| 20                                                                                            | 21.00-21.75 | 39.38-40.00 | 2.94-3.06   | 4.20-4.70   | 20.400              | 30                 | -                        | 100                |              | 19.800             | 26.400            |
| 22                                                                                            | 23.00-23.75 | 44.38-45.00 | 3.44-3.56   | 4.80-5.30   | 30.400              | 30                 | -                        | 100                |              | 13.200             | 19.800            |
| 24                                                                                            | 25.00-25.75 | 49.38-50.00 | 3.44-3.56   | 5.10-5.60   | 38.200              | 32                 | -                        | 50                 |              | 9.900              | 13.200            |
| 27                                                                                            | 28.00-28.85 | 59.26-60.00 | 3.91-4.09   | 6.10-6.60   | 69.000              | 36                 | -                        | 25                 |              | 6.600              | 8.250             |
| 30                                                                                            | 31.00-31.85 | 69.26-70.00 | 4.41-4.59   | 7.30-7.80   | 109.000             | 36                 | -                        | 25                 |              | 3.300              | 4.950             |
| schmale Form "S" SKSS                                                                         |             |             |             |             |                     |                    |                          |                    |              |                    |                   |
| 4                                                                                             | 4.10-4.40   | 7.80-8.20   | 0.95-1.05   | 1.15-1.40   | 0.270               | 16                 | 2,8                      | 1.000              | 50.000       | 1.500.000          | 2.250.000         |
| 5                                                                                             | 5.10-5.40   | 9.80-10.20  | 0.95-1.05   | 1.25-1.50   | 0.400               | 20                 | 5,3                      | 1.000              | 25.000       | 750.000            | 1.125.000         |
| 6                                                                                             | 6.10-6.40   | 11.77-12.20 | 1.16-1.24   | 1.55-1.85   | 0.707               | 20                 | 9,1                      | 1.000              | 15.000       | 450.000            | 675.000           |
| 8                                                                                             | 8.20-8.56   | 15.77-16.20 | 1.36-1.44   | 1.90-2.40   | 1.500               | 24                 | 21,8                     | 1.000              |              | 396.000            | 396.000           |
| 10                                                                                            | 10.20-10.56 | 19.73-20.25 | 1.55-1.65   | 2.10-2.60   | 2.640               | 24                 | 44,0                     | 1.000              |              | 198.000            | 264.000           |
| 12                                                                                            | 12.40-12.83 | 23.73-24.25 | 1.55-1.65   | 2.20-2.70   | 3.870               | 24                 | 75,0                     | 500                |              | 132.000            | 165.000           |
| breite Form "B" SKSB                                                                          |             |             |             |             |                     |                    |                          |                    |              |                    |                   |
| 6                                                                                             | 6.10-6.40   | 17.68-18.20 | 1.36-1.44   | 2.15-2.55   | 2.470               | 20                 | 9,1                      | 1.000              |              | 264.000            | 330.000           |
| 8                                                                                             | 8.20-8.56   | 21.73-22.25 | 1.84-1.96   | 2.60-3.00   | 4.880               | 24                 | 21,8                     | 500                |              | 99.000             | 132.000           |
| 10                                                                                            | 10.20-10.56 | 26.73-27.25 | 2.34-2.46   | 3.20-3.70   | 9.200               | 24                 | 44,0                     | 1.000              |              | 84.000             | 84.000            |
| 12                                                                                            | 12.40-12.83 | 31.68-32.30 | 2.74-2.86   | 4.10-4.60   | 14.620              | 24                 | 75,0                     | 500                |              | 35.000             | 35.000            |
| für Zylinderschrauben Form "Z" SKSZ                                                           |             |             |             |             |                     |                    |                          |                    |              |                    |                   |
| 6                                                                                             | 6.10-6.40   | 9.54-9.90   | 1.36-1.44   | 1.50-1.80   | 0.409               | 20                 | 9,1                      | 1.000              | 10.000       | 300.000            | 450.000           |
| 8                                                                                             | 8.20-8.56   | 12.34-12.70 | 1.36-1.44   | 1.55-1.85   | 0.670               | 24                 | 21,8                     | 1.000              | 10.000       | 300.000            | 450.000           |
| 10                                                                                            | 10.20-10.56 | 15.74-16.10 | 1.55-1.65   | 1.85-2.20   | 1.299               | 24                 | 44,0                     | 1.000              |              | 264.000            | 330.000           |
| 12                                                                                            | 12.40-12.83 | 17.78-18.30 | 1.75-1.85   | 2.05-2.45   | 1.650               | 24                 | 75,0                     | 500                |              | 198.000            | 198.000           |
| 14                                                                                            | 14.40-14.83 | 20.88-21.40 | 2.34-2.46   | 2.70-3.10   | 3.000               | 24                 | 120,0                    | 250                |              | 132.000            | 165.000           |
| 16                                                                                            | 16.40-16.83 | 24.08-24.60 | 2.44-2.56   | 2.90-3.30   | 4.400               | 28                 | 180,0                    | 250                |              | 99.000             | 99.000            |
| Die aufgeführten Anziehdrehmomente gelten nur als unverbindliche Richtwerte - siehe VDI 2230. |             |             |             |             |                     |                    |                          |                    |              |                    |                   |
| Werkstoff: Rost- und säurebeständiger Stahl, Werkstoff A4                                     |             |             |             |             |                     |                    |                          |                    |              |                    |                   |